## FILING BY "EXPRESS MAIL" UNDER 37 CFR 1.10

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Date of Deposit

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE.

IN RE PCT NATIONAL STAGE APPLICATION OF

ART UNIT: 1633

CHANDRIKA SAIDAPET KUMAR

EXAMINER: KEVIN KAI HILL

INTERNATIONAL APPLICATION NO:

PCT/EP2004/012567

FILED: MAY 11, 2004

U.S. APPLICATION NO. 10/578,469

35 USC §371 DATE: MAY 22, 2007

FOR: CLONING AND CHARACTERIZATION OF 5' FLANKING REGIONS OF A HUMAN AGGRECANASE-1 GENE

Commissioner for Patents PO Box 1450 Alexandria, VA 22313-1460

## PETITION FOR EXTENSION OF TIME

Sir

The Office Action of August 12, 2009 has a shortened statutory time set to expire on September 12, 2009. A one-month extension is hereby requested pursuant to 37 CFR §1.136(a).

Please charge Deposit Account No. 19-0134 in the name of Novartis in the amount of \$130 for payment of the extension fee. An additional copy of this paper is here enclosed. The Commissioner is hereby authorized to charge any additional fees under 37 CFR §1.17 which may be required, or credit any overpayment, to Account No. 19-0134 in the name of Novartis.

Respectfully submitted.

Novartis Pharmaceuticals Corp. Patents Pharma One Health Plaza, Building 101 East Hanover, NJ 07936-1080

Date: October 1, 2009

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